



ECAL Integration and Mission Success Tests

PMT calibration and selection

Vibration tests

Thermal and Vacuum tests

Cabling Scheme

Planning

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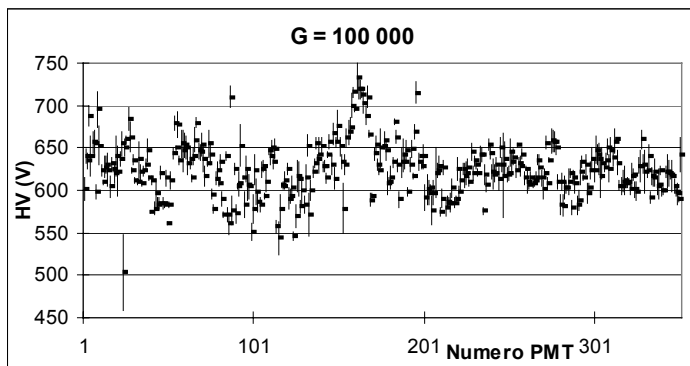
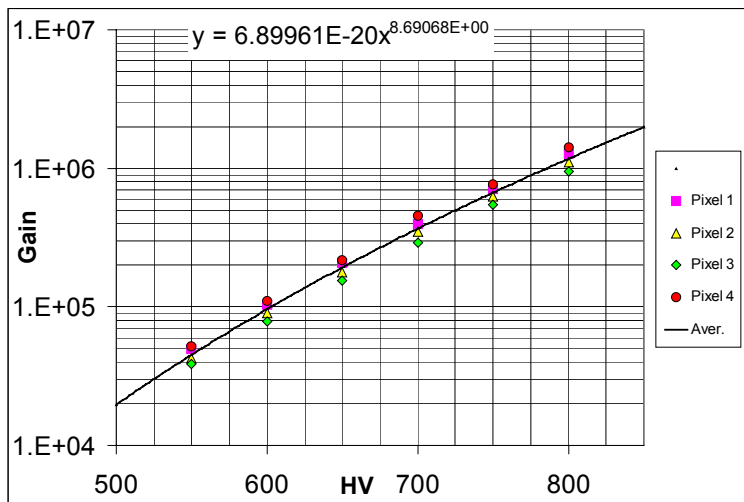
PMT calibration and selection

3*120 PMT's (Annecy, Beijing, Pisa) were calibrated in LAPP
by the common method :

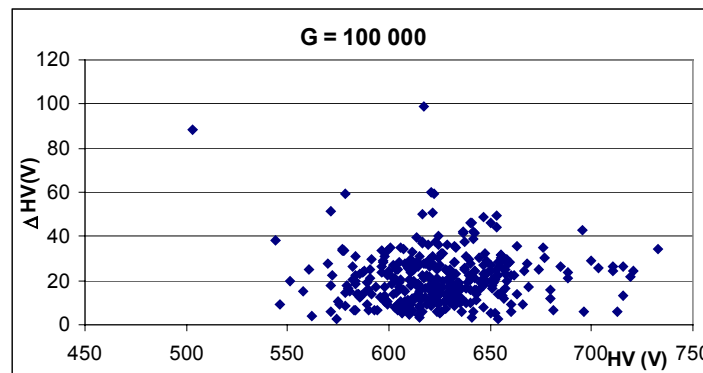
120 in 2002 - validity of the calibration method confirmed
during 2002 test beam

2*120 in 2003 - this work is finished

324 final PMT's will be selected (essentially with respect to
the uniformity between pixels)



Distribution of HV for 360 PMT's
and for the Gain = 10^5



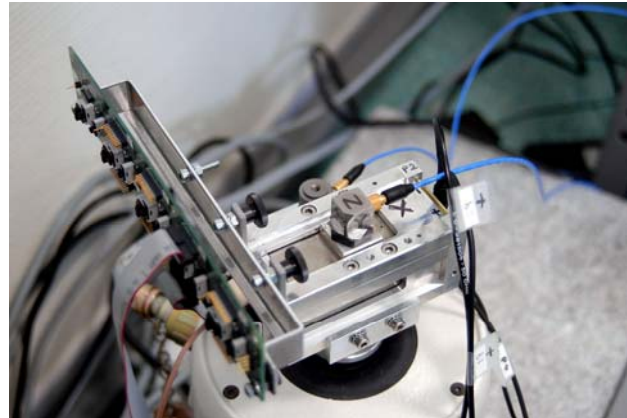
HV max dispersion(pixels) as function
of mean HV for Gain = 10^5

Vibration tests for mission success (PMT+EFE)



Preliminary tests were performed in February and July 2003 in Annecy

No damage observed for 3 PMT and EFE vibrated inside the Light Collection Box up to about 6 g_{RMS}



Vibration tests for mission success (ECAL)

Planned in October 2003 in SERMS at Terni



SERMS

Laboratorio per lo Studio degli
Effetti delle Radiazioni sui
Materiali per lo Spazio





Co-ordination meeting in Terni in May 2003 :

R. Battiston, B. Bertucci, L. Di Masso,, S. Lucidi, P. Santini,
S. Ascani - **University of Perugia, SERMS**
M. Incagli, F. Pilo - **INFN Pisa**
W. Yi - **MIT**
F. Cadoux, R. Kossakowski - **LAPP**

1. Check of the capability of the SERMS shaker to perform ECAL vibration tests (horizontal and vertical) up to $3,4 g_{RMS}$
2. Definition of the sequence of tests
3. Organisation and sharing of responsibilities
4. Set the date of mid October 2003 for tests

Thermal and Vacuum tests

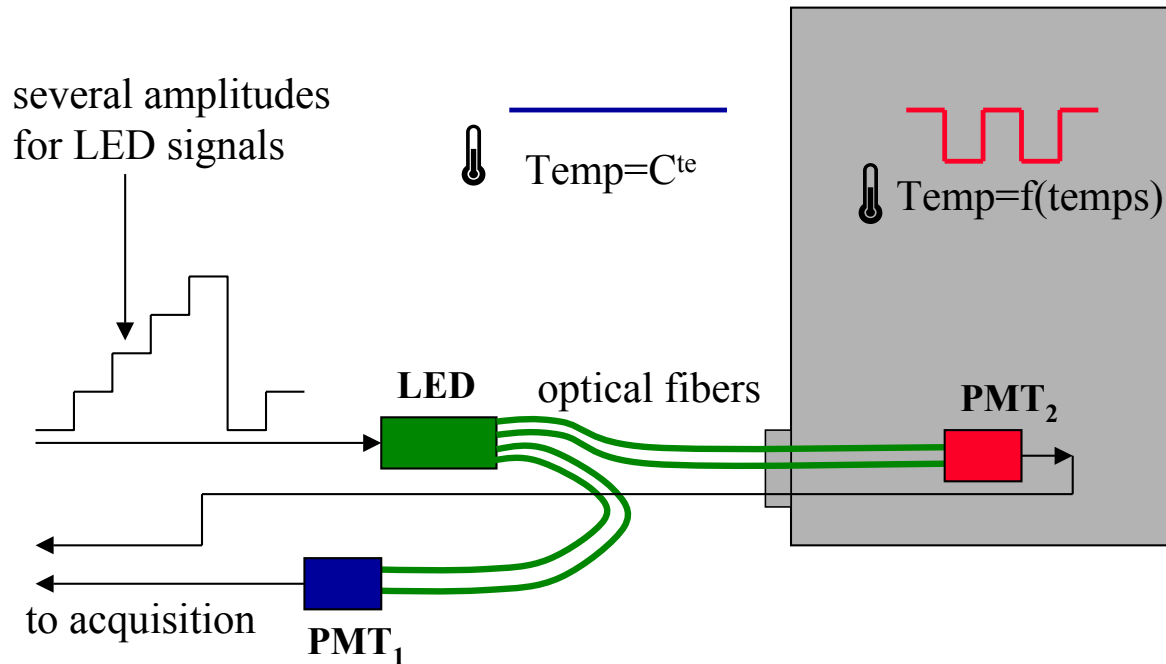
All PMT's + EFE + EIB set-ups will be cycled in the -40° - $+40^{\circ}$ ($+50^{\circ}$) temperature range under vacuum. Continuous acquisition of PMT signals during the cycling will be done



Vacuum-Thermal Facility at LAPP

Thermal and Vacuum tests

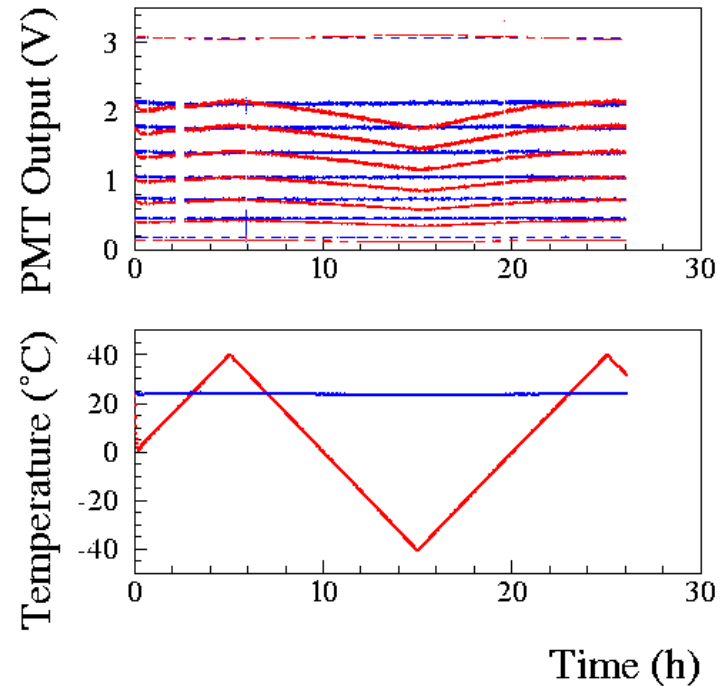
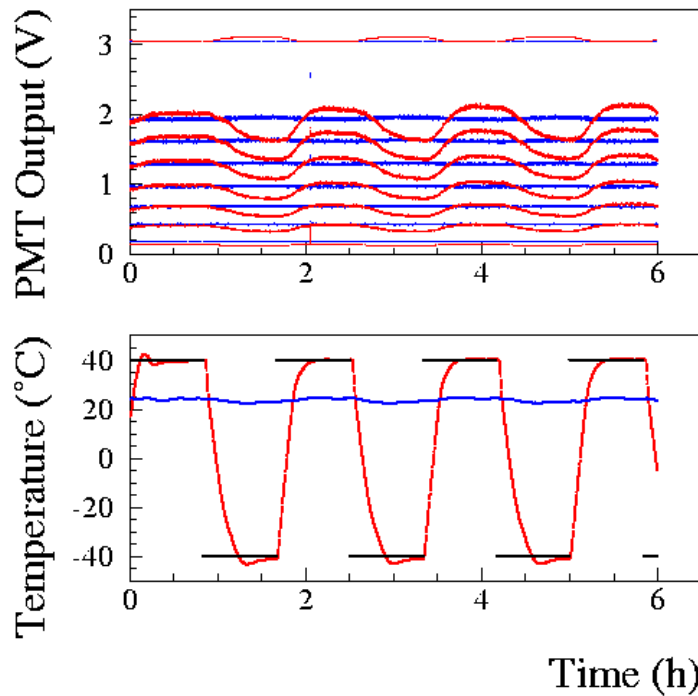
2 PMT's + EFE were cycled in the temperature range -40° $+50^{\circ}$.



Preliminary Results of Thermal Tests

No damage for PMT, electronics, connections etc.

The variation of the PMT signal of $\sim 0,25\%$ /deg





ECAL cabling scheme

324 PMT's+bleeders+EFE

36 EIB cards (9 EFE/EIB)

12 EDR cards (3 EIB/EDR)

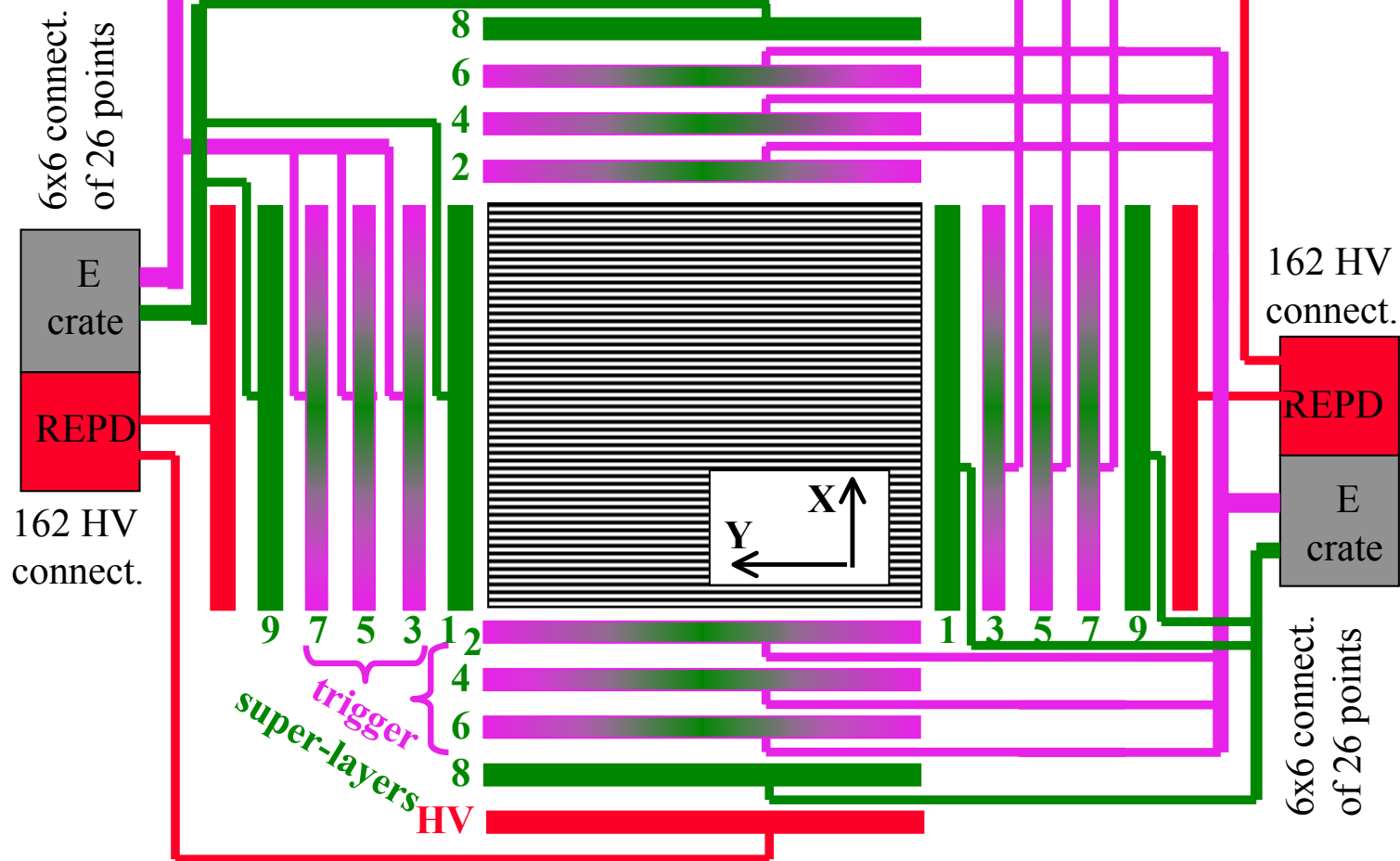
2 ETGR cards (one for X and one for Y direction)

2 REPD with a total of 240 HV regulators (1 or 2 PMT/regulator)

Two 26 wire cables going out from each EIB to EDR
(LV supply, data, trigger) - total of 72 cables.

Total of 324 HV cables going out from PMT's to REPD
(162PMT/REPD)

All signals concerning the trigger are route to the EDR,
then send to the EDRG card using crate back-panels.



ECAL cabling general scheme

ECAL cabling scheme



The cable length will be optimized using the mock-up



Planning

PMT calibration

done

Vibration tests in Terni

October 2003

Thermal and Vacuum tests in LAPP

Dec 2003 - Mai 2004

Assembling of the calorimeter in LAPP

April 2004 - July 2004